



DOEL APPARELS LIMITED

A Sister Concern of
DOEL GROUP OF INDUSTRIES

**100% Export Oriented Knit Fabrics
Manufacturer & Readymade knit Garments
Exporter.**



DOEL APPARELS LIMITED

Company Profile

Year of Establishment	1993
Business	Knit Fabrics & Knit Garments
Production Capacity	Knitting 20 Tons/Day
	Dyeing & Finishing 20 Tons/Day
	Garments 50,000 Pcs/Day
Yearly Turn Over	Around US \$ 25 Million
No. Of Employees	150
No. Of Workers	4500
Floor Space	300,000 Square Feet
Factory Address	DOEL COMPLEX Karnapara. Savar, Dhaka. Bangladesh
Contact Numbers	+8802-7745052-7
Fax number	+8802-7745056
E-mail Address	<u>doel@doelgroup.com</u>
Name of the BANK	National Bank Limited Mohakhali Branch 9 Mohakhali C/A Dhaka-1212 Tel- 880-2-8812397 / 9898639



Our Valuable Customers

SL	BUYER	COUNTRY	SL	BUYER	COUNTRY
01	H & M	SWEDEN	10	ALEXANDRA	U K
02	WAL MART	USA	11	AWG MODE	GERMANY
03	AUCHAN	FRANCE	12	K-MART,SEARS	U S A
04	C & A	GERMANY	13	GEORGE	U K
05	SPRINGFIELD	SPAIN	14	ALDI	GERMANY
06	TARGET	USA	15	UMBRO	UK, GERMANY
07	BESTSELLER	DENMARK	16	ZARA	SPAIN
08	TCHIBO	GERMANY	17	FERRARI	U K
09	B & C	BELGIUM	18	LOLLYTOGS	USA



Product Range

01	T-SHIRTS	06	NIGHT WEARS
02	POLO SHIRTS	07	GARMENTS WITH FABRICS IN LYCRA
03	SWEAT SHIRTS	08	AUTO AND FEEDER STRIPES
04	CUT & SEWN T-SHIRTS	09	ALL KINDS OF LADIES FANCY ITEMS
05	ROLLIES, LEGGINGS	10	



Machines Installed for Apparels

Name of Machines	Brand & Model	Quantity
Plain Machine	Juki	555 nos.
Over Lock Machine	Juki	307 nos.
Flat Lock Machine	Juki / Kansai	172 nos.
Back Tape Machine	Kansai	10 nos.
Piping Machine	Juki / Kansai	8 nos.
Cutting Machine	Juki / KM	10 nos.
Two Needle Machine	Juki	25 no.
Thread Cutting Machine	CTT	2 nos.
Hole Stitching Machine	Juki	13 nos.
Button Hole Machine	Juki	12 nos.
Thread Sucker Machine	MFG	5 nos.
Pickt Machine	Kansai	1 no.
Needle Detection Machine	Cintex	1 no.
Vacuum Table with Heater less Iron		70 set
Total		1191 nos.

Machine Installed For Knitting

Sl. No	M/C Company	M/C DIA	M/C Gauge	No of Feeder	Qty of M/C	No of Needle	M/C Type	Total Product	M/C Origin
1.	MAYER & CIE	30	24 & 28	96	10	2262	SJ WITH LYCRA ATTACHMENT, 4 TRACK	400	GERMANY
2.	MAYER & CIE	30	24	96	2	2262	INTERLOCK WITH LYCRA ATTACHMENT	400	GERMANY
3.	MAYER & CIE	30	18	62	2	3393	RIB M/C WITH LYCRA ATTACHMENT	400	GERMANY
4.	MAYER & CIE	34	18	71	2	3844	RIB M/C WITH LYCRA ATTACHMENT	400	GERMANY
5.	MAYER & CIE	36	18	74	2	4070	RIB M/C WITH LYCRA ATTACHMENT	400	GERMANY
6.	FALMAC	20"	24	60	2	1488	SJ	450	SINGAPORE
7.	FALMAC	21"	24	63	2	1560	SJ	460	SINGAPORE
8.	FALMAC	22"	24	66	3	1632	SJ	120	SINGAPORE
9.	FALMAC	22"	26	66	2	1776	SJ	400	SINGAPORE
10.	FALMAC	23"	24	69	1	1704	SJ	240	SINGAPORE
11.	FALMAC	24"	24	72	3	1776	SJ	750	SINGAPORE
12.	FALMAC	24"	26	72	2	1944	SJ	500	SINGAPORE
13.	FALMAC	25"	24	75	1	1860	SJ	260	SINGAPORE
14.	FALMAC	26"	24	78	2	1944	SJ	520	SINGAPORE
15.	FALMAC	27"	24	84	1	2016	SJ	275	SINGAPORE
16.	FALMAC	28"	24	84	1	2088	SJ	275	SINGAPORE
17.	FALMAC	30"	24	90	2	2232	SJ	500	SINGAPORE
18.	ORIZZIO	30"	24	96	1	2220	SJ	250	ITALY
19.	FALMAC	30"	28	90	2	2640	SJ	600	SINGAPORE
20.	MAYER & CIE	28"	18	112	1	1584	SJ(BCIL)	300	GERMAN
21.	FALMAC	30"	16	48	2	1512x2	RIB	360	SINGAPORE
22.	FALMAC	30"	20	90	4	1848	FLEECE	1100	SINGAPORE
23.	FUKAHAMA	30"	24	64	1	2268x2	Inter Lock	200	TAIWAN
24.	FUKAHAMA	36"	24	76	1	2712x2	Inter Lock	240	TAIWAN

Coller Machine (Flat Knitting)

Sl. No	Bed length	M/C Gauge	No of Needle	M/C Type	M/C Company	M/C Origin	Qty of M/C	Speed	P.Cap. Kg	Total Product.
1.	68"	14	1904	Auto Collar	Flying Horse	TAIWAN	1	50	300	300
2.	52"	14	1455	Computerized Auto Collar	JL- 303	TAIWAN	22	100	850	18700
TOTAL							23		1150	

Machine Installed for Dyeing & Finishing DYEING

Sl.	Machine Name	Origin	Model	Capacity (kgs)
UNIT - I				
1	Jet dyeing m/c high pressure	Taiwan	AK-SL500	500
2.	Soft flow dyeing m/c normal pressure	Taiwan	AK-SF 400	400
3	Soft flow dyeing m/c normal pressure	Taiwan	AK-SF 400	400
4	Soft flow dyeing m/c normal pressure	Taiwan	AK-GF 200	200
5	Soft flow dyeing m/c normal pressure	Taiwan	AK-GF 200	200
6	Jet dyeing m/c high pressure	Taiwan	AK-SL 500	500
7	Jet dyeing m/c high pressure	Taiwan	AK-SL 500	500
8	Soft flow dyeing m/c normal pressure	Taiwan	AK-TO 400	400
9	Soft flow dyeing m/c normal pressure	Taiwan	AK-TO 400	400
10	Sclavos machine	Athens (Greece)	Venus HT-3	540
11	Sclavos machine	Athens (Greece)	Venus HT-2	360
12	Open winch	Local	-	400
13	Asia Kingdom	Taiwan	AK REO 4T	800
14	Asia Kingdom	Taiwan	AK REO 6T	1200
S1	Soft flow dyeing m/c normal pressure	Taiwan	AK-SF 75	75
S2	Sample dyeing machine	Korea	S/K-RP 10	10
UNIT - II				
1	Sclavos machine	Greece	Venus HT-4	720
2	Asia Kingdom	Taiwan	AK REO 4T	800
3	Asia Kingdom	Taiwan	AK REO 6T	1200
4	Sclavos machine	Greece	Venus HT-3	540
5	Sclavos machine	Greece	Venus HT-3	540
6	Sclavos machine	Greece	Venus HT-4	720
7	Sclavos machine	Greece	Venus HT-6	1080
S1	Sclavos machine	Greece	Venus HT-B	50

FINISHING

Sl.	Machine Name	Origin	Model	Capacity (kgs)
UNIT – I (Tubular Fabric)				
1	Hydro detwisting & extracting (Santex)	Switzerland	Santastretch plus 140	3.5 kg/min
2	Dryer (Santex)	Switzerland	Santashrink 2K/240	3 kg/min
3	Calender (Santex)	Switzerland	Santaspread 140	2.5 kg/min
4	Calender (Monti)	Italy	Type 203A	2 kg/min
5	Stenter	Taiwan	LKQLH	2.75 kg/min
6	Slitting	Taiwan	IK	2.5 kg/min
7	Centrifugal Hydro	India	HEL4QT	1.5 kg/min
UNIT – II (Tubular Fabric)				
1	Hydro Detwisting & extracting (Santex)	Switzerland	Santastretch 140	4.5 kg/min
2	Dryer	Germany	Rucks	5 kg/min
3	Tubular compactor	Switzerland	Santaspread TS	4 kg/min
4	Stenter	Taiwan	Lk & LH	5.5 Kg/min
UNIT– II (Open Width)				
1	Round Hydro (centrifugal)	India	HET 48 T	1 kg/min
2	Slitting machine	Taiwan	LK&KH Co.Ltd.	7 kg/min
3	Tumble Dryer	China	NS 2320	1.5 kg/min
4	O/W compactor	Switzerland	Santa compactor	3.5 kg/min
5	Compactor	USA	Tubatex	
6	Raising machine	Taiwan	RHZ 2000	7 kg/min

IN-HOUSE QUALITY ASSURANCE FACILITIES :

Besides facilities to reproduce swatches with the Lab Dyeing Machines with Infrared Heating System (IHS), our in house laboratory is equipped to check following parameters of fabrics' quality:

Sl.	Machine Name	Origin	Model	Capacity (kgs)
1	Sample dyeing m/c (Rapid)	Taiwan	Rapid	Normal pressure
2	Sample dyeing m/c (Rapid)	Taiwan	H-24 F	High pressure
3	Sample dyeing m/c (Rapid)	Taiwan	H-24 F	High pressure
4	Fastness washing m/c	UK	Rotawash	
5	Washing m/c	Germany	Labamat W-1020	
6	Dryer m/c (Tumbler)	Italy	Ariston	
7	Crockmeter	UK	M 238A	
8	Spectrophotometer	Macbeth UK	Colour eye 7000A	
9	Starfish 6 software	UK	Starfish	
10	Dryer (with incubator)	UK	-	Sample 12 of 4x4"
11	Dryer (circulatoven)	Taiwan	Dengyng	12 of 6 x 6"
12	Dryer (circulatoven)	Taiwan	Dengyng	12 of 6 x 6"

MAIN PRODUCT RANGE-FABRICS

Sl. No.	Types of Fabrics
Single Jersey	
01.	Single Jersey
02.	Single Jersey with Lycra
03.	Single Jersey (Feeder Stripe)
Pique	
04.	Pique
05.	Pique (Feeder Stripe)
Interlock	
06.	Interlock
07.	Interlock (Drop Needle)
Rib	
08.	Rib Plain 1 x 1 Rib
09.	Any Drop Needle
10.	Rib 2 x 2
11.	Rib Elastane
12.	Flat Back Rib
13.	Variegated Rib

Sl. No.	Types of Fabrics
Fleece	
14.	Fleece
15.	Fleece (Inside Brush)
16.	Terry Fleece
Lacoste	
17.	Lacoste
18.	Lacoste (Feeder Stripe)
Waffle	
19.	Waffle
Others	
20.	Herring Bone
21.	Knitted Twill
22.	French Terry

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